F 540-028-196EN (2023-01-25) (F540 028 196EN)



CERTIFICATE



Czech

TÜV SÜD Czech – CERTIFICATION BODY
Which carries out the assessment and certification of products

Product certification body No. 3084, accredited by the Czech Accreditation Institute according to ČSN EN ISO/IEC 17065:2013

hereby certifies that the organization



ATONA s.r.o.
Poříčí 2428/44
CZ - 678 01 Blansko
Company Registration No.: 26226413

Place of Manufacture: Poříčí 2428/44, CZ - 678 01 Blansko

is certified to perform P - production

under classification level CL 1 according to EN 15085-2:2020.

Number of the Audit Report: 15.690.089.15085

Certificate validity: 08.01.2027

Certificate number: 15.688.730

Certification scheme: NKV-CS-001

- in accordance with TÜV SÜD Czech certification system

Details and validity conditions are stated in the annex to this certificate which forms its integral part and contains 1 page.

Prague, on 09.01.2024





1. Field of application: equipment boxes and switch cabinets in rail vehicles; holders for index plates

2. Range of certification:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks	
131	22.4	t = 3.0 - 8.0 mm	BW, FW	
135	1.1	t = 0.7 - 1.3 mm	BW	
		t = 1,0 - 3,0 mm	FW	
	1.2	t = 3.0 - 16.0 mm	BW	
		t = 3.0 - 50.0 mm	FW BW	
	8.1	t = 3.0 - 8.0 mm		
		t = 3.0 - 16.0 mm	FW	
141	1.1	t = 1,0 - 2,0 mm	BW	
		t = 1,0 - 3,0 mm	FW	
	8.1	t = 1,0 - 2,0 mm	BW SÜD Cz FW BW, FW	
		t = 1,0 - 3,0 mm	FW 500 C2	
	22.3	t = 1,0 - 4,0 mm	BW, FW	
	22.3 + 23.1	t = 3.0 - 8.0 mm	FW TUV	
21	1.1	t = 1,3 mm	SUD	
		t = 1,5 mm		
	8.1	t = 0,5 mm	-4-	
		t = 0,5 + 1,5 mm		
		t = 2,0 mm		
786	1.1	t = from 0,5 mm	PK-I 5-M3-6 PK-B M4-25	
		t = from 0,6 mm	PK-K Faston double welding PK-K Faston single welding	
	8.1	t = from 0,5 mm	PK-B M8-25 PK-B M8-40 PK-B M4-20	

3. Welding supervisors:

Work functions - level acc. to EN 15085-2, art. 5.3.1	First name, surname / date of birth	Qualification level
Responsible welding coordinator – A	Ing. Jiří Drozd / 02.01.1978	6.2.2
Deputy RWC with equal rights - A	Ing. Marian Bocek / 26.03.1987	6.2.2
Deputy – B		
Deputy - C	Tomáš Kudry / 11.01.1978	6.2.4

Remarks / Extensions:

- The certificate shall only promote its holder, the product and production places mentioned therein.
- The transmission of this certificate to third parties is inadmissible as well as its use by third parties.
- Changes of supervision staff or welding process shall be announced to the TÜV SÜD Czech immediately. This circumstance can cause the dependence of the next certificate continuance on additional conformity assessment.
- TÜV SÜD Czech shall supervise the proper functioning of the Quality System at the manufacturer within one year deadline on the basis of a concluded contract about the controlling activity.
- · The certificate can be renewed on demand.
- The certificate shall only be reproduced complete including all annexes.
- The right to use TÜV SÜD Czech certification mark was established to the certificate.
- The certificate holder commits to keep records of all relevant complaints concerning the conformity of the products with the requirements of regulations and standards and make those records available to the certification body TÜV SÜD Czech.
- Not specified items (advertising, use of certification mark and certificates) are governed by the General Terms and Conditions for the Certification of Processes and Services, as amended.